Safety Data Sheet

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015

Date of issue: 05/02/2016 Revision date: 01/25/2019 Version: M1002-2019a

SECTION 1: Identification

Identification

Product name : PRO-SET® M1002 Resin

Product code : M1002, M1002-0, M1002-0, M1002-1, M1002-2, M1002-3, M1002-4

Relevant identified uses of the substance or mixture and uses advised against
Recommended use : Resin for coatings or adhesives

Details of the supplier of the safety data sheet

Manufacturer

Gougeon Brothers, Inc 100 Patterson Ave. Bay City, MI 48706 - U.S.A. T 866-937-8797 or 989-684-7286

www.westsystem.com

Emergency telephone number

Emergency number : CHEMTREC 1 (800) 424-9300

CHEMTREC International +1 (703) 527-3887 24 hr

SECTION 2: Hazard(s) identification

Classification of the substance or mixture

Skin Irrit. 2 Eye Irrit. 2A Skin Sens. 1 Aquatic Chronic 2

Label elements

Hazard pictograms (GHS)





GHS07 GH

Signal word (GHS)

Warning

Hazard statements (GHS)

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects

Precautionary statements (GHS)

Avoid breathing dust, fume, gas, mist, vapors, spray. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves, protective clothing, eye protection, face protection. If on skin: Wash with plenty of soap and water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Collect spillage. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

Other hazards

No additional information available

Unknown acute toxicity

No additional information available

SECTION 3: Composition/Information on ingredients

Substances

Not applicable

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Mixtures

Name	Product identifier	HPR %
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer	(CAS No) 25085-99-8	65 - 85
Phenol, polymer with formaldehyde, glycidyl ether	(CAS No) 28064-14-4	10 - 30
Benzyl alcohol	(CAS No) 100-51-6	5 - 10
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorohydrin	(CAS No) 68610-41-3	3 - 7

The exact chemical identity and/or exact percentage (concentration) of each ingredient may be held as confidential business information (CBI). Any ingredient not disclosed in this section may have been determined not to be hazardous to health or the environment, or it may be present at a level below its disclosure threshold.

SECTION 4: First aid measures

Description of first aid measures

First-aid measures after inhalation

: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell.

First-aid measures after skin contact

: In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.

First-aid measures after eye contact

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to

do, remove contact lenses, if worn. If irritation persists, get medical attention.

First-aid measures after ingestion

: If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation

: May cause respiratory tract irritation.

Symptoms/injuries after skin contact

: Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin. May cause an allergic skin reaction.

Symptoms/injuries after eye contact

: Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.

Symptoms/injuries after ingestion

: May be harmful if swallowed. May cause stomach distress, nausea or vomiting.

Indication of any immediate medical attention and special treatment needed

Symptoms may not appear immediately. In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

SECTION 5: Firefighting measures

Extinguishing media

Suitable extinguishing media: Foam. Carbon dioxide. Dry chemical.Unsuitable extinguishing media: Do not use a heavy water stream.

Special hazards arising from the substance or mixture

Fire hazard : Products of combustion may include, and are not limited to: oxides of carbon, phenolics.

Reactivity : No dangerous reaction known under conditions of normal use.

Advice for firefighters

Protection during firefighting : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

General measures

: Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

For non-emergency personnel

No additional information available.

For emergency responders

No additional information available.

Environmental precautions

Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

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Methods and material for containment and cleaning up

For containment : Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in a suitable

container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal

Protective Equipment (PPE).

Methods for cleaning up : Scoop up material and place in a disposal container. Provide ventilation.

Reference to other sections

See section 8 for further information on protective clothing and equipment and section 13 for advice on waste disposal.

SECTION 7: Handling and storage

Precautions for safe handling

Precautions for safe handling : Avoid contact with skin and eyes. Avoid breathing dust, fume, gas, mist, vapors, spray. Do not

swallow. Handle and open container with care. When using do not eat, drink or smoke. When mixed with epoxy curing agents this product causes an exothermic reaction, which in large masses, can produce enough heat to damage or ignite surrounding materials and emit fumes

and vapors that vary widely in composition and toxicity.

Hygiene measures : Wash hands before eating, drinking, or smoking. Launder contaminated clothing before reuse.

Contaminated work clothing should not be allowed out of the workplace.

Conditions for safe storage, including any incompatibilities

Storage conditions : Keep out of the reach of children. Keep container tightly closed. Store in dry, cool, well-

ventilated area. Protect from moisture. Storage temperature: 40°F (4°C) - 120°F (49°C).

SECTION 8: Exposure controls/personal protection

Control parameters

Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer (25085-99-8)
Not applicable

Phenol, polymer with formaldehyde, glycidyl ether (28064-14-4)

Not applicable

Benzyl alcohol (100-51-6)		
AIHA	WEEL TWA (ppm)	10 ppm

2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorohydrin (68610-41-3)

Not applicable

Exposure controls

Appropriate engineering controls : Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapor, etc.) below

recommended exposure limits.

Hand protection : Wear chemically resistant protective gloves.

Eye protection : Wear eye/face protection.

Skin and body protection : Wear suitable protective clothing.

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection

must be based on known or anticipated exposure levels, the hazards of the product and the

safe working limits of the selected respirator.

Environmental exposure controls : Maintain levels below Community environmental protection thresholds.

Other information : Do not eat, smoke or drink where material is handled, processed or stored. Wash hands

carefully before eating or smoking. Handle according to established industrial hygiene and

safety practices.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Viscous
Colour : Colourless
Odour : Mild

Odour threshold: No data availablepH: No data availableMelting point: No data available

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Freezing point : No data available Boiling point : > 400 °F (204°C)

Flash point : > 200 °F (93°C). Estimated based on ingredient data

Relative evaporation rate (butyl acetate=1) : No data available
Flammability (solid, gas) : Not flammable
Vapour pressure : No data available

Relative vapuor density at 20 °C : Heavier than air. (Estimated based on ingredient data)

Relative density : 1.17

Solubility : No data available Partition coefficient n-octanol/water : No data available **Auto-ignition temperature** : No data available **Decomposition temperature** : No data available Viscosity, kinematic : No data available Viscosity, dynamic : No data available : No data available **Explosion limits Explosive properties** : No data available **Oxidizing properties** : No data available

Other information

Bulk density : 9.73 lb/gal (1.17 kg/L)

SECTION 10: Stability and reactivity

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable under normal storage conditions.

Possibility of hazardous reactions : No dangerous reaction known under conditions of normal use. A mass of more than one pound

of product plus an aliphatic amine will cause irreversible polymerization with significant heat

buildup. Strong acids, bases, amines and mercaptans can cause polymerization.

Conditions to avoid : Heat. Incompatible materials.

Incompatible materials : Strong acids. Bases. Amines. Mercaptans.

Hazardous decomposition products : May include, and are not limited to: oxides of carbon, phenolics.

SECTION 11: Toxicological information

Information on toxicological effects

Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer (25085-99-8)		
LD50 oral rat	> 15000 mg/kg	
LD50 dermal rabbit	> 23000 mg/kg	

Phenol, polymer with formaldehyde, glycidyl ether (28064-14-4)		
LD50 oral rat	> 2000 mg/kg	
LD50 dermal rat	2000 mg/kg	

Benzyl alcohol (100-51-6)	
LD50 oral rat	1620 mg/kg
LC50 inhalation rat	> 4.18 mg/l/4h

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

Skin corrosion/irritation : Causes skin irritation.

Serious eye damage/irritation : Causes serious eye irritation.

Respiratory or skin sensitization : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
Specific target organ toxicity – single : Not classified

exposure

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Specific target organ toxicity - repeated

exposure

: Not classified

Aspiration hazard

: Not classified

Symptoms/injuries after inhalation

: May cause respiratory tract irritation.

Symptoms/injuries after skin contact

: Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking

of the skin. May cause an allergic skin reaction.

Symptoms/injuries after eye contact

: Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and

tear production, with marked redness and swelling of the conjunctiva.

Symptoms/injuries after ingestion

: May be harmful if swallowed. May cause stomach distress, nausea or vomiting.

Other information

: Likely routes of exposure: ingestion, inhalation, skin and eye.

SECTION 12: Ecological information

Toxicity

Ecology - general : Toxic to aqua

: Toxic to aquatic life with long lasting effects.

Benzyl alcohol (100-51-6)	
LC50 fish 1	460 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Daphnia 1	23 mg/l (Exposure time: 48 h - Species: water flea)
LC50 fish 2	10 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])

Persistence and degradability

PRO-SET® M1002 Resin		
Persistence and degradability	Not established.	

Bioaccumulative potential

PRO-SET® M1002 Resin		
Bioaccumulative potential	Not established.	
Benzyl alcohol (100-51-6)		
Partition coefficient n-octanol/water	1.1	

Mobility in soil

PRO-SET® M1002 Resin		
Ecology - soil	No additional information available.	

Other adverse effects

Effect on the global warming : No known effects from this product.

Name	CAS#	Ecotoxicity Classification Information
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer	25085-99-8	Aquatic Chronic Cat. 2
Phenol, polymer with formaldehyde, glycidyl ether	28064-14-4	Aquatic Chronic Cat. 2
Benzyl alcohol	100-51-6	Not classified
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorohydrin	68610-41-3	Aquatic Chronic Cat. 2

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

Waste treatment methods

Product/Packaging disposal recommendations

: Avoid release to the environment. This material must be disposed of in accordance with all local, state, provincial, and federal regulations. The generation of waste should be avoided or minimized wherever possible.

SECTION 14: Transport information

Department of Transportation (DOT) and Transportation of Dangerous Goods (TDG)

In accordance with DOT/TDG

Not regulated

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Transport by sea

In accordance with IMDG

UN-No. (IMDG) : 3082

Proper Shipping Name (IMDG) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin)

Class (IMDG) : 9
Packing group (IMDG) : III
EmS Number : F-A, S-F
Marine pollutant : Yes

Transport by air

In accordance with IATA

UN-No. (IATA) : 3082

Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)

Class (IATA) : 9
Packing group (IATA) : III
Marine pollutant : Yes

SECTION 15: Regulatory information

Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

All components of this product are listed, or excluded from listing, on the Canadian DSL (Domestic Substances List) and NDSL (Non-Domestic Substances List) inventories.

Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer (25085-99-8)				
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C)).			
Phenol, polymer with formaldehyde, glycidyl	ner (28064-14-4)			
EPA TSCA Regulatory Flag XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C)).				
2-Propenenitrile, polymer with 1,3-butadiene,	rboxy-terminated, polymers with bisphenol A and epichlorohydrin (68610-41-3)			
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C)).			
Epichlorohydrin (106-89-8)				
Listed on the United States SARA Section 302 Subject to reporting requirements of United States SARA Section 313				
CERCLA RQ	100 lb			
SARA Section 302 Threshold Planning Quantity (PQ) 1000 lb			
SARA Section 313 - Emission Reporting	0.1 %			

International regulations

No additional information available

U.S. - Pennsylvania - RTK (Right to Know) List

US State regulations

California Proposition 65 - This product contains, or may contain, trace quantities of a substance(s) known to the state of California to cause cancer, developmental and/or reproductive harm

Epichlorohydrin (106-89-8)				
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)
Yes	No	No	Yes	9 μg/day
Benzyl alcohol (100-51	1-6)			

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Epichlorohydrin (106-89-8)

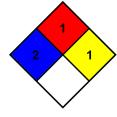
U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List

U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Date of issue : 05/02/2016 **Revision date** : 01/25/2019 Other information : None.

NFPA health hazard : 2 NFPA fire hazard : 1 NFPA reactivity : 1



HMIS III Rating

Health : 2 Moderate Hazard **Flammability** : 1 Slight Hazard **Physical** : 1 Slight Hazard

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