

SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME:..... PRO-SET® TLG-616-R
APPLICABLE PRODUCT CODES: TLG-616-R, TLG-616-R-4
CHEMICAL FAMILY:..... Epoxy resin mixture.
INTENDED PRODUCT USES:..... Tooling resin for composites.
PRODUCT RESTRICTIONS: None identified.
SDS VERSION: TLG-616-R-2020a

MANUFACTURER:
Gougeon Brothers, Inc.
100 Patterson Ave.
Bay City, MI 48706, U.S.A.
Phone: 888-377-6738 or 989-684-7286
www.prosetepoxy.com

EMERGENCY TELEPHONE NUMBERS (24 HRS):
Transportation
CHEMTREC: 800-424-9300 (U.S.)
703-527-3887 (International)
Non-transportation
Poison Hotline: 800-222-1222

2. HAZARDS IDENTIFICATION

Classification of Substance or Mixture

Skin corrosion/irritation, Category 2
Skin sensitizer, Category 1
Eye damage/irritation, Category 2A
Reproductive toxicity, Category 1B
Chronic aquatic toxicity, Category 2

Label Elements

Hazard Pictogram(s):



Signal Word:
DANGER

Hazard Statements:
H315 Causes skin irritation
H317 May cause an allergic skin reaction
H319 Causes serious eye irritation
H360 May damage fertility or the unborn child
H411 Toxic to aquatic life with long lasting effects

Precautionary Statements:

Prevention

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 Wash hands thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical attention or advice
P332 + P313 If skin irritation or rash occurs: Get medical attention/advice.
P337 + P313 If eye irritation persists: Get medical attention/advice.
P362 + P364 Take off contaminated clothing and wash it before re-use.
P391 Collect spillage.

Storage

P405 Store locked up.

Disposal

P501 Dispose of contents/container in accordance with local, regional and international regulations.

Other Hazards

None known.

3. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

INGREDIENT NAME	CAS #	CONCENTRATION (%)
Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers	25085-99-8	30-60
Talc	14807-96-6	30-60
Formaldehyde, polymer with (chloromethyl) oxirane and phenol	9003-36-5	5-10
Oxirane, 2,2'[(2,2-dimethyl-1,3-propanediyl)bis(oxymethylene)]bis-	17557-23-2	1-5
Oxirane, Mono[(C12-14-alkyloxy)methyl] Derivs.	68609-97-2	1-5
Synthetic Amorphous, Pyrogenic Silica	112945-52-5	1-5
Crystalline silica (quartz)	14808-60-7	0.1-1
1-Methyl-2-pyrrolidone	872-50-4	0.1-1

The exact chemical identity and/or exact percentage (concentration) of each ingredient has been held as confidential business information (CBI). Any ingredient not disclosed in this section may have been determined not to be hazardous to health or the environment, or it may be present at a level below its disclosure threshold.

4. FIRST AID MEASURES

FIRST AID FOR EYES..... SYMPTOMS: Causes serious irritation and redness. RESPONSE: Flush immediately with water for at least 15 minutes. Remove contact lenses if present and easy to do. Consult a physician as precautionary measure.

FIRST AID FOR INHALATION..... SYMPTOMS: Prolonged or repeated exposure to high vapor concentrations may result in lightheadedness or dizziness. RESPONSE: Remove to fresh air if respiratory irritation occurs and keep comfortable for breathing. Get medical attention if exposed or concerned.

FIRST AID FOR INHALATION..... SYMPTOMS: Prolonged or repeated exposure to high vapor concentrations may result in lightheadedness or dizziness. RESPONSE: Remove to fresh air if respiratory irritation occurs and keep comfortable for breathing. Get medical attention if exposed or concerned.

FIRST AID FOR INGESTION..... SYMPTOMS: No acute adverse health effects expected from amounts ingested under normal conditions of use. RESPONSE: Seek medical attention if a significant amount is ingested. Get medical attention if exposed or concerned.

5. FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: SUITABLE: Foam, carbon dioxide (CO₂), dry chemical. NON-SUITABLE: Direct water stream.

FIRE AND EXPLOSION HAZARDS: During a fire, smoke may contain the original materials in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include, but are not limited to: phenolics, carbon monoxide, silicone compounds, chlorinated compounds, and carbon dioxide.

SPECIAL FIRE FIGHTING PROCEDURES: Wear a self-contained breathing apparatus and complete full-body personal protective equipment. Closed containers may rupture (due to buildup of pressure) when exposed to extreme heat.

6. ACCIDENTAL RELEASE MEASURES

EMERGENCY PROCEDURES: Keep unnecessary and unprotected personnel from entering area. Use appropriate safety and personal protective equipment as indicated in Section 8.

MITIGATION AND CLEAN UP PROCEDURES: Stop leak without additional risk. Isolate area. Dike and absorb with inert material (e.g., sand) and collect in a suitable, closed container. Warm, soapy water or non-flammable, safe solvent may be used to clean residual.

ENVIRONMENTAL PRECAUTIONS:..... Prevent from entering into soil, ditches, sewers, waterways and groundwater. See Section 12 for environmental impact information.

7. HANDLING AND STORAGE

STORAGE TEMPERATURE (min./max.): 40°F (4°C) / 120°F (49°C)

STORAGE:..... Store in cool, dry place. Store in tightly sealed containers to prevent moisture absorption and loss of volatiles. Excessive heat over long periods of time will degrade the resin.

HANDLING PRECAUTIONS: Avoid all skin and eye contact. Wash thoroughly after handling. Launder contaminated clothing before reuse. Avoid inhalation of vapors from heated product. Precautionary steps should be taken when curing product in

large quantities. When mixed with epoxy curing agents this product causes an exothermic, which in large masses, can produce enough heat to damage or ignite surrounding materials and emit fumes and vapors that vary widely in composition and toxicity.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: Use with adequate general ventilation and/or local ventilation to keep exposures below established limits.

EYE PROTECTION GUIDELINES: Safety glasses with side shields or chemical splash goggles.

SKIN PROTECTION GUIDELINES: Wear liquid-proof, chemical resistant gloves (nitrile-butyl rubber, neoprene, butyl rubber or natural rubber) and full body-covering clothing.

RESPIRATORY PROTECTION GUIDELINES: When ventilation cannot be made adequate enough to keep exposures below established limits, use a NIOSH approved respirator with an organic vapor cartridge, or organic vapor cartridge + P100 particulate filter, or a multi-contaminant cartridge, depending on specific workplace conditions. Consult with your respirator and cartridge supplier to ensure proper selection of respirator and cartridge based on ingredients listed in Section 3 and specific workplace conditions. Use and select a respirator according to the guidelines established in OSHA 1910.134 or other applicable respiratory protection standard.

ADDITIONAL PROTECTIVE MEASURES: Practice good caution and personal cleanliness to avoid skin and eye contact. Avoid skin contact when removing gloves and other protective equipment. Wash thoroughly after handling. Generally speaking, working cleanly and following basic precautionary measures will greatly minimize the potential for harmful exposure to this product under normal use conditions.

OCCUPATIONAL EXPOSURE LIMITS: Exposure limits may not be established for this product as a whole. For established exposure limits of specific ingredients in this product, or other available exposure limit information, refer to the table below.

Ingredient Name	CAS#	Exposure Limit Information
Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers	25085-99-8	No data available.
Talc	14807-96-6	ACGIH TWA 2 mg/ m ³ Respirable Fraction OSHA PEL TWA 2 mg/ m ³ ; Reference Table Z-3
Formaldehyde, polymer with (chloromethyl) oxirane and phenol	9003-36-5	No data available.
Oxirane, 2,2'[(2,2-dimethyl-1,3-propanediyl)bis(oxymethylene)]bis-	17557-23-2	No data available.
Oxirane, Mono[(C12-14-alkyloxy)methyl] Derivs.	68609-97-2	No data available.
Synthetic Amorphous, Pyrogenic Silica	112945-52-5	Amorphous silica: OSHA PEL 6 mg/m ³ Dust and PNOS: ACGIH 10mg/m ³ , TWA, Inhalable; 3 mg/m ³ , TWA, Respirable; OSHA PEL 15 mg/m ³ , TWA, total dust; 5 mg/m ³ , TWA, Respirable
Crystalline silica (quartz)	14808-60-7	ACGIH TWA 0.025 mg/ m ³ Respirable Fraction OSHA PEL TWA 0.1 mg/ m ³ ; Reference Table Z-3 NIOSH REL TWA 0.05 mg/ m ³
1-Methyl-2-pyrrolidone	872-50-4	10 ppm US WEEL

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL FORM: Paste.
COLOR: Yellow.
ODOR: Mild.
pH: No data available
MELTING POINT / FREEZING POINT No data available
BOILING POINT (760mm/Hg): > 400°F (204°C)
FLASH POINT: >200°F (93°C) Based on ASTM D92 test results from similar product.
AUTO IGNITION TEMPERATURE No data available
LOWER EXPLOSIVE LIMIT (LEL) No data available
UPPER EXPLOSIVE LIMIT (UEL) No data available
VAPOR PRESSURE No data available
SPECIFIC GRAVITY/DENSITY (water = 1) 1.60
BULK DENSITY 13.37 lbs./gal. (1.60 kg/L)
VAPOR DENSITY (air = 1) < 1 mmHg@ 20°C. Estimated based on ingredient data.
EVAPORATION RATE (Butyl Acetate = 1) No data available
WATER SOLUBILITY (% BY WT.) No data available
PARTITION COEFFICIENT, n-OCTANOL/WATER (log Pow) No data available
KINEMATIC VISCOSITY: Paste (mm²/s @ 20°C)
% VOLATILE BY WEIGHT: ASTM D 2369-07 was used to determine the Volatile Content of mixed epoxy resin and hardener. Refer to the hardener SDS for information about the total volatile content of the resin/hardener system.

10. STABILITY AND REACTIVITY

STABILITY: Product is stable at normal temperatures and pressures.

REACTIVITY/HAZARDOUS REACTIONS:..... Product will not react by itself. A mass of more than one pound of product plus an aliphatic amine will cause irreversible polymerization with significant heat buildup. Strong acids, bases, amines and mercaptans can cause polymerization.

INCOMPATIBILITIES: Strong acids, bases, oxidizing agents, amines and mercaptans can cause polymerization. External heating or self-heating could result in rapid temperature increase and pressure build up. If such a condition were to occur in a drum, the drum could expand and rupture violently.

CONDITIONS TO AVOID: Avoid excessive heat.

DECOMPOSITION PRODUCTS:..... Carbon monoxide, silicone compounds, chlorinated compounds carbon dioxide and phenolics may be produced during uncontrolled exothermic reactions or when otherwise heated to decomposition.

11. TOXICOLOGICAL AND HAZARD ENDPOINT INFORMATION

Component Name	CAS#	LD ₅₀ Oral	LD ₅₀ Dermal	LC ₅₀ Inhalation
Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers	25085-99-8	>15,000 mg/kg (rat)	>23,000 mg/kg (rabbit)	No data
Talc	14807-96-6	No data available	No data available	No data available
Formaldehyde, polymer with (chloromethyl) oxirane and phenol	9003-36-5	>2000 mg/kg	2000 mg/kg	No data
Oxirane, 2,2'[(2,2-dimethyl-1,3-propanediyl)bis(oxyethylene)]bis-	17557-23-2	4500 mg/kg	>2000 mg/kg	No data
Oxirane, Mono[(C12-14-alkyloxy)methyl] Derivs.	68609-97-2	17100 mg/kg	>4500 mg/kg	No data
Synthetic Amorphous, Pyrogenic Silica	112945-52-5	>5000 mg/kg	>2000 mg/kg	No data
Crystalline silica (quartz)	14808-60-7	No data available	No data available	No data available
1-Methyl-2-pyrrolidone	872-50-4	3600 mg/kg	8000 mg/kg	No data available

Note: Results in this table were derived using the appropriate rat and rabbit species unless otherwise noted.

ACUTE TOXICITY: No specific toxicity data exists for this mixture. Classification is based on acute toxicity estimation methods using ingredient data.

Oral: Not classified. Based on available data does not meet acute oral toxicity criteria.

Dermal: Not classified. Based on available data does not meet acute dermal toxicity criteria.

Inhalation:..... Not classified. Based on available data does not meet acute inhalation toxicity criteria. If product is heated, vapors generated can cause headache, nausea, dizziness and possible respiratory irritation if inhaled in high concentrations.

SKIN CORROSION / IRRITATION:..... Category 2. Causes skin irritation.

SERIOUS EYE DAMAGE / IRRITATION:..... Category 2A. Causes serious eye irritation.

RESPIRATORY SENSITIZATION:..... Not classified. Based on available data does not meet criteria for respiratory sensitizer. Repeated exposure to high vapor concentrations may cause irritation of pre-existing lung allergies and increase the chance of developing allergy symptoms to this product.

SKIN SENSITIZATION:..... Category 1. May cause allergic skin reaction.

REPRODUCTIVE TOXICITY:..... Category 1B.

Reproductive and developmental studies of rats exposed to 1-Methyl-2-pyrrolidone have shown effects including reduced fertility (male and female) and reduced mean offspring weight at birth and throughout lactation.

Diglycidyl ether bisphenol-A, in animal studies, has been shown not to interfere with reproduction. Diglycidyl ether bisphenol-A did not cause birth defects or other adverse effects on the fetus when pregnant rabbits were exposed by skin contact, the most likely route of exposure, or when pregnant rats or rabbits were exposed orally.

MUTAGENICITY:..... Not classified. Based on available data does not meet criteria for germ cell mutagenicity.

Diglycidyl ether bisphenol-A in animal mutagenicity studies were negative. In vitro mutagenicity tests were negative in some cases and positive in others.

CARCINOGENICITY:..... Not classified. Based on available data does not meet criteria for carcinogenicity.

Many studies have been conducted to assess the potential carcinogenicity of diglycidyl ether of bisphenol-A. Although some weak evidence of carcinogenicity has been reported in animals, when all of the data are considered, the weight of evidence does not show that Diglycidyl ether bisphenol-A is carcinogenic. Indeed, the most recent review of the available data by the International Agency for Research on Cancer (IARC) has concluded that Diglycidyl ether bisphenol-A is not classified as a carcinogen.

Epichlorohydrin, an impurity in this product (<5 ppm) has been reported to produce cancer in laboratory animals and to produce mutagenic changes in bacteria and cultured human cells. It has been established by the International Agency for Research on Cancer (IARC) as a probable

human carcinogen (Group 2A) based on the following conclusions: human evidence – inadequate; animal evidence – sufficient. It has been classified as an anticipated human carcinogen by the National Toxicology Program (NTP). Note: It is unlikely that normal use of this product would result in measurable exposure concentrations to this substance.

A two-year dermal study in mice produced skin tumors at doses greater than 1.87 mg Neopentyl Glycol Diglycidyl Ether per mouse per week (Holland, 1981).

This product contains may contain trace amounts of crystalline silica, which is listed by IARC as a Group 1A –carcinogenic to humans, by NTP – known to be a human carcinogen, and by ACGIH as an A2 suspected human carcinogen. No significant inhalation exposure is expected to occur during use of products in which crystalline silica is present in a liquid dispersion or when bound to other materials, such as in cured epoxies. Risk of overexposure depends on actual concentration in the formula and duration and level of exposure to dust from sanding or similar machining operations of solidified product. When sanding or machining solidified product and creating an airborne dust that may contain crystalline silica, consider the use of appropriate respiratory protection, such as a N95 particulate filter or greater.

This product contains talc, which is listed by IARC as a Group 3 – not classifiable as to its carcinogenicity to humans. No significant inhalation exposure is expected to occur during use of products in which talc is present in a liquid dispersion or when bound to other materials, such as in cured epoxies. Risk of overexposure depends on actual concentration in the formula and duration and level of exposure to dust from sanding or similar machining operations of solidified product. When sanding or machining solidified product and creating an airborne dust that may contain talc, consider the use of appropriate respiratory protection, such as a N95 particulate filter or greater.

SPECIFIC TARGET ORGAN TOXICITY (Single Exposure):..... Not classified. Based on available data does not meet STOT SE criteria.

SPECIFIC TARGET ORGAN TOXICITY (Repeated Exposure): Not classified. Based on available data does not meet STOT RE criteria.

ASPIRATION HAZARD: Not classified. Based on available data does not meet aspiration toxicity criteria.

OTHER HEALTH HAZARD INFORMATION:..... None known.

12. ECOLOGICAL INFORMATION

ACUTE AQUATIC TOXICITY:..... No specific test data available for the mixture. Calculated Estimate: Not classified. Does not meet acute aquatic classification criteria.

CHRONIC AQUATIC TOXICITY: No specific test data available for the mixture. Calculated Estimate: Aquatic Chronic Category 2.

PERSISTENCE AND BIODEGRADABILITY: No specific test data available for the mixture.

MOBILITY IN SOIL: No specific test data available for the mixture.

ADDITIONAL ECOTOXICITY INFORMATION:..... In the uncured state, this product may be harmful to aquatic life long lasting effects. Prevent release to the environment, sewers and natural waters.

Ingredient	CAS#	Ecotoxicity Classification Information
Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers	25085-99-8	Aquatic Chronic Cat. 2
Talc	14807-96-6	Not classified.
Formaldehyde, polymer with (chloromethyl) oxirane and phenol	9003-36-5	Aquatic Chronic Cat. 2
Oxirane, 2,2'[(2,2-dimethyl-1,3-propanediyl)bis(oxymethylene)]bis-	17557-23-2	Not classified.
Oxirane, Mono[(C12-14-alkyloxy)methyl] Derivs.	68609-97-2	Not classified.
Synthetic Amorphous, Pyrogenic Silica	112945-52-5	Not classified.
Crystalline silica (quartz)	14808-60-7	Not classified.
1-Methyl-2-pyrrolidone	872-50-4	Not classified.

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD:..... Evaluation of this product using RCRA criteria shows that it is not a hazardous waste, either by listing or characteristics, in its purchased form. It is the responsibility of the user to determine proper disposal methods.

Incinerate, recycle (fuel blending) or reclaim may be preferred methods when conducted in accordance with federal, state and local regulations.

14. TRANSPORTATION INFORMATION

US DOT
 UN NUMBER: Not regulated.
 SHIPPING NAME: Not applicable.
 TECHNICAL SHIPPING NAME: Not applicable.
 HAZARD CLASS: Not applicable.
 PACKING GROUP: Not applicable.

CANADATDG
 UN NUMBER: Not regulated.

SHIPPING NAME:..... Not applicable.
 TECHNICAL SHIPPING NAME:..... Not applicable.
 HAZARD CLASS:..... Not applicable.
 PACKING GROUP:..... Not applicable.

ICAO/IATA

UN NUMBER:..... UN 3077.
 SHIPPING NAME:..... Environmentally hazardous substance, solid, n.o.s.
 TECHNICAL SHIPPING NAME:..... Epoxy Resin.
 HAZARD CLASS:..... Class 9.
 PACKING GROUP:..... PG III.
 MARINE POLLUTANT:..... Yes

IMDG

UN NUMBER:..... UN 3077.
 SHIPPING NAME:..... Environmentally hazardous substance, solid, n.o.s.
 TECHNICAL SHIPPING NAME:..... Epoxy Resin.
 HAZARD CLASS:..... Class 9.
 PACKING GROUP:..... PG III.
 EmS Number:..... F-A, S-F
 MARINE POLLUTANT..... Yes

15. REGULATORY INFORMATION

COUNTRY	INVENTORY LIST	STATUS
United States	TSCA	All ingredients are listed or otherwise compliant.
Europe	EINECS or ELINCS	All ingredients are listed or otherwise compliant.
Canada	CEPA (DSL/NDSL)	All ingredients are listed or otherwise compliant.
Australia	AICS	All ingredients are listed or otherwise compliant.
Japan	ENCS	All ingredients are listed or otherwise compliant.
South Korea	KECI	All ingredients are listed or otherwise compliant.
China	IECSC	All ingredients are listed or otherwise compliant.
Philippines	PICCS	All ingredients are listed or otherwise compliant.
New Zealand	NZIoC	Not determined.

US EPA TSCA Requirements:..... No data available.

Canada WHMIS Confidential Business Information (CBI):..... No data available.

US EPA SARA TITLE III Reporting and Notification Requirements:

- Subject to Section 302 (TPQ) No data available.
- Subject to Section 304 (RQ)..... No data available.
- Subject to Section 311 or 312 Refer to health and physical classifications in Section 2.
- Subject to Section 313 This product contains 1-Methyl-2-pyrrolidone and is subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

STATE REGULATORY INFORMATION:

Chemicals listed below may be specifically regulated by individual states. For details on state regulatory requirements you should contact the appropriate state agency.

COMPONENT NAME /CAS NUMBER	STATE CODE
Epichlorohydrin 106-89-8	1CA
Amorphous silica 7631-86-9 or 112945-52-5	PA, NJ, MA
Talc 14807-96-6	PA, NJ, MA
Crystalline silica 14808-60-7	1,2 CA, PA, NJ, MA
1-Methyl-2-pyrrolidone 872-50-4	1CA, PA, NJ, MA

1. These substances are known to the state of California to cause cancer or reproductive harm, or both.
 2. Crystalline silica, (airborne, unbound particles of respirable size) is a substance listed under California Proposition 65. As present in this product, crystalline silica does not meet that listing criteria, as it is both bound in a liquid dispersion and therefore not respirable.

16. OTHER INFORMATION

REASON FOR ISSUE:..... Updates to Sections 3, 8, 11 and 12.
PREPARED BY:..... Gougeon Brothers, Inc.
SDS CONTACT:..... safety@gougeon.com

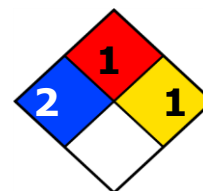
TITLE: Health, Safety & Environmental Manager
 APPROVAL DATE: April 29, 2020.
 SUPERSEDES DATE: April 9, 2018.
 SDS VERSION: TLG-616-R-2020a

OTHER HAZARD INFORMATION AND RATING SYSTEMS:

HMIS® RATING

HEALTH:	2
FLAMMABILITY:	1
PHYSICAL HAZARD:	1
PERSONAL PROTECTION:	

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:
 0 = Low or None; 1 = Slight; 2 = Moderate; 3 = Serious; 4 = Severe

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